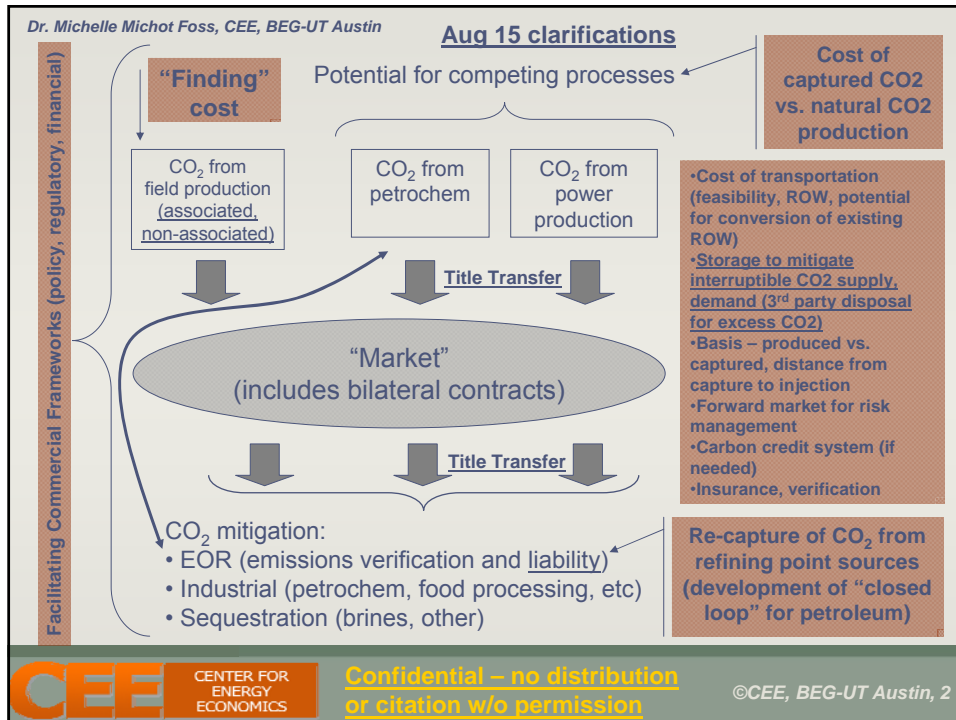




**CEE CO2 Road Mapping
August 15, 2006**



Integrated CO₂-EOR Project Economics

Cost Models

Capture cost = f(amount of CO₂, utility costs, concentration, pressure, stability, etc.)

Storage cost = f(capacity, materials, compression, liquefaction, etc.)

Transport cost = f(diameter, length, compression, etc.)

EOR cost = f(CO₂ effectiveness, recycle ratio, injection, depth, etc.)



**DCF
model**

Some preliminary numbers

	Cost of CCS (\$/bbl)				Cost of Oil Production (\$/bbl)		
	Capture	Transport*	Storage†	Total	O&M	EOR	Total
Low	6.67	0.13	0.03	6.83	5	3.5	8.5
Medium	15.00	0.60	1.33	16.93	10	4	14
High	23.33	1.07	2.67	27.07	15	4.5	19.5

Sources: IPCC for CCS, EPRI for EOR costs

Some preliminary numbers II

	Cost of CCS (\$/bbl)				Cost of Oil Production (\$/bbl)		
	Capture	Transport*	Storage†	Total	O&M	EOR	Total
Low	2	0.47	0.33	2.80	5	3.5	8.5
Medium	12	1.40	2.83	16.23	10	4	14
High	22	2.33	5.33	29.67	15	4.5	19.5

Sources: *Can Geological Carbon Storage Be Competitive?* Steffen Kallbekken & Asbjørn Torvanger, Center for International Climate and Environmental Research (CICERO), Norway, May 2004 for CCS, and EPRI for EOR costs



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Integrated CO₂-EOR Project Economics, II (Aug 15)

Policy approaches drive scenarios

CO₂ mitigation
NPV>0 w/ higher
oil price

CO₂ is a waste
(designation as
hazardous
waste?)

CO₂ mitigation
NPV>0 w/
credit/offset

CO₂ is a
commodity



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Selection Process - Oil Fields

- Short listed first 31 large oil fields (**NOTE from Aug 15 – where can units be formed? Can units be formed at the most prospective fields?**)
 - ❖ Starting with Conroe in Montgomery County
 - Cumulative production to date -710 mmSTB
 - Oil recoverable through EOR – 213 mmSTB
 - CO₂ required for EOR – 28 million tons
 - Storage potential after EOR – 78 million tons
 - ❖ Ending with Refugio-Fox in Refugio County
 - Cumulative production to date - 44 mmSTB
 - Oil recoverable through EOR – ~13 mmSTB
 - CO₂ required for EOR – ~2 million tons
 - Storage potential after EOR – ~4 million tons



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Selected oil fields

	Min	Max
Total recoverable oil recoverable in billion stock barrels (STB)	1.48	1.51
CO ₂ required for EOR in million tons	191	196
Total oil field CO ₂ storage potential after EOR in	615	635
Total CO ₂ required for both EOR and storage after EOR	806	831
Annual CO ₂ required for EOR and sequestration assuming a 20 yr economic operation of a capture technology	40 – 42 million tons	



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Selection process – CO₂ sources

- **Limited selection only to power plants located in the Gulf Coast Region**
- Potential CO₂ supply -
 - **131 million tons annually** when gas plants operate at average Capacity factors (less than 50% CF) as today
 - **190 million tons annually** when gas plants operate at their optimal average Capacity factors (above 70% CF).
 - ❖ Coal power plants alone: 212 million tons annually
- CO₂ Demand for EOR and sequestration
 - ❖ Total **796 million tons**
 - ❖ Annual: **40 million tons/yr for 20 years**
- Excess supply: **91–150 million tons annually**



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Storing the Excess CO₂ supply

RRC District	Depleted fields in billion tons	CO ₂ storage billion tons/ yr
District 1	5.8	0.29
District 2	44.8	2.24
District 3	125.0	6.25
District 4	190.0	9.25
District 5	6.0	0.30
District 6	8.0	0.40
Total	380.0	19.00



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3rd Step – Downsized to Match CO₂ Demand

- Selected 11 power plants to match CO₂ demand of 31 major oil fields.
 - ❖ 5 coal power plants total emission = 29.4 million tons
 - ❖ 6 gas fired plants total emission = 12.3 – 25.5 million tons
 - ❖ Total potential CO₂ supply = **41.7 – 55 million tons**
- CO₂ Demand for EOR and sequestration
 - ❖ Total **806-831 million tons**
 - ❖ Annual: **40-42 million tons/yr for 20 years**



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Capture Technology

- Post combustion capture
 - ❖ capture of CO₂ from flue gas produced by combustion.
- Relatively low CO₂ concentration in power plants make chemical absorption systems the dominant technology of interest for capture.
- Absorption process based on chemical solvents is currently the most commercially viable option for post-combustion technologies.
 - ❖ Offers high capture efficiency
 - ❖ Lowest energy use



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Capture Cost Assumptions

	Coal Retrofit		Gas Retrofit	
	<i>Min</i>	<i>Max</i>	<i>Min</i>	<i>Max</i>
Capital cost: CC (\$/kW) IPCC study (2005)	647	1,600	355	550
Other investments (land, etc.) % of capital cost	50%	50%	25%	30%
Economic life time (yr)	20	20	20	20
ROI (%)	8	10	8	10
Fuel costs \$/mmBTU	2	2	6	7
Fixed O&M cost (% of CC)	10%	10%	10%	10%
Interest during construction	15%	15%	10%	10%



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CO2 Capture Chemicals: Cost Assumptions

	Min	Max
MEA – Amine \$/ton IPCC study (2005)	1,250	1,800
Alkaline (NaOH) \$/ton <i>Wider price swings depending on demand; can fall to as low as \$30</i> Varied sources internet such	200	500
Activated Carbon \$/ton <i>Wider price swings depending on demand</i> Varied sources internet such	500	5,000



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Existing Coal Power plants in Gulf Coast Region, Texas

Annual incremental expenses Power plant section		CO2 capture equipment	
Ave. Availability	0.85	Assumed CO2 capture fraction	90%
Total capacity	6,571	Total capital cost	\$1.1-3.1 billion
Avg. electric efficiency.	35%	Tot. fixed O&M cost	\$111-306 million
Total CO2 emissions	~77 million tons/yr	Tot. variable O&M	\$21-248 million
Incremental fixed O & M cost	\$43-45 million	Total cost of capture	\$17-37/ton
Incremental variable O&M cost	\$4.4-9.8 million		
Incremental fuel cost	\$213-236 million		



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Existing Gas Power Plants in Gulf Coast Region, Texas

Annual incremental expenses Power plant section		CO2 capture equipment	
Avg. availability	0.37	Assumed CO2 capture fraction	85%
Total capacity	20,193	Total capital cost	\$1.78-3.25 billion
Ave. electric efficiency	35%	Tot. fixed O&M cost	\$178-325 million
Total CO2 emissions	~55 million tons/yr	Tot. variable O&M	\$13-154 million
Incremental fixed O & M cost	\$65-75 million	Total cost of capture	\$31-51/ton (CF≤40%) \$21-32/ton (CF≥70%)
Incremental variable O&M cost	\$16-43 million		
Incremental fuel cost	\$676-796 million		



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Cost comparisons

- Cost tilts to the low-side depending on
 - Land availability for retrofit
 - Rehabilitation of existing plant to cope with retrofit.
 - Capture efficiency envisioned; higher capture higher cost
 - Cost of CO₂ solvent
 - Cost of other chemicals
 - NaOH, activated charcoal, etc.
- Cost of capture is generally lower for coal plants than for gas plants.
- Cost of capture of retrofits are about 1½ times lower than cost of capture of complete new power plants with capture.
 - *The assumption is that the cost of the existing power plants is largely a sunk cost, if not already fully or partly recovered.*



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Selecting CO₂ Pipeline Parameters

- Pipe parameters
 - Size (diameter); Wall thickness; Length, Grade (class); Material; Roughness; Drag factor
- Fluid parameters
 - Density of gas, Molecular weight, Viscosity, Compressibility
- Heat transfer parameters
 - Inlet temp.; Soil temp.; Burial depth; Soil conductivity; Heat transfer coefficient
- Compressor parameters
 - Unit/type; fuel type; Compression ratio; Efficiency; Ambient temp.; Heat rate; Heat constant; Flow rate; Gas composition; Gas temperature
- System parameters
 - Supply and demand forecast; Sources and Delivery locations; Maximum and Minimum operating pressures; Operating temperature; (temperature profiles); Elevation changes.



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Pipeline estimates

- Average expected initial compression pressure (from the capture point): **1533 psi (13 MPa)**
- Expected average final pressure arriving at the delivery point: **1189 psi (8.13 MPa)**
- Threshold (critical pressure) 1071 psi (7.38 MPa)
- Estimated final total pipeline network cost
 - **\$515 – 783 million** (984-1,291 miles, 18-20 inches)
 - **\$531,300 – 607,000 per mile**



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Summary: Status of Input Data

BEG

- Cost of Capture \$/tCO₂
 - ❖ Existing coal fired: **17-37** (fuel price of \$1.89/GJ)
 - ❖ Existing gas fired: **48-72 (cf<40%)**
38-52 (cf>70%)
(Gas price \$6.63/Gj)

CO₂ pipeline network

- Cost per km
 - ❖ **\$323,000 – 377,000 per km**
- Transportation \$/tonne CO₂ per 250 km
 - ❖ **\$2**

International

- Cost of capture \$/tCO₂
 - ❖ Existing Coal fired **31-56** (fuel price of \$1 - 3.2/GJ)
 - ❖ Gas fired **33-57** (Gas price of \$3.13 - 5.0/GJ)
- CO₂ pipeline network
 - Cost per km
 - ❖ **\$330,000**
(Great Plains, N. Dakota to Weyburn EOR project, 1997)
- Transportation \$/tonne CO₂ per 250 km
 - ❖ **\$1-8**
(IPCC findings, 2005)



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